

KYORI

A NIDEC PRESS & AUTOMATION CO.

ANEX

HIGH PERFORMANCE FIXED STROKE PRESSES

300 - 1,500 kN

30 - 150 Metric Tons



EQUIPPED WITH **SYS** TECHNOLOGY

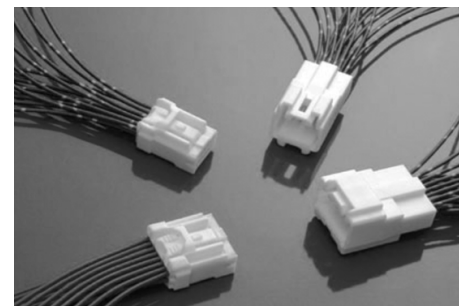
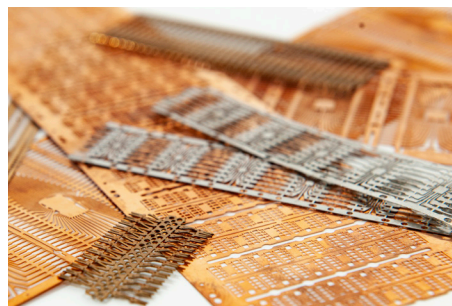
BULLETIN 201

PRODUCT OVERVIEW

Kyori presses are recognized worldwide for their high performance, precision and ease of operation. The link motion presses of the Kyori ANEX series are among the most powerful fixed-stroke presses in the high-speed segment, offering users longer tool life and high efficiency.



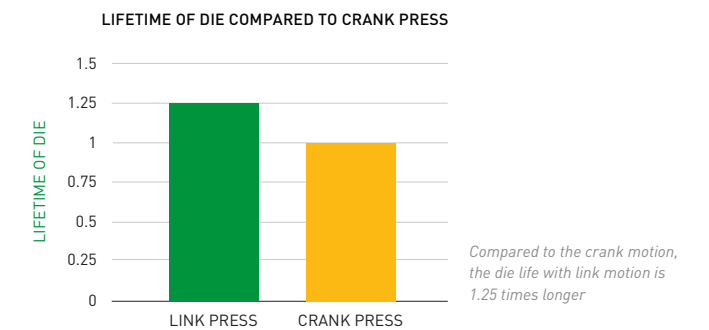
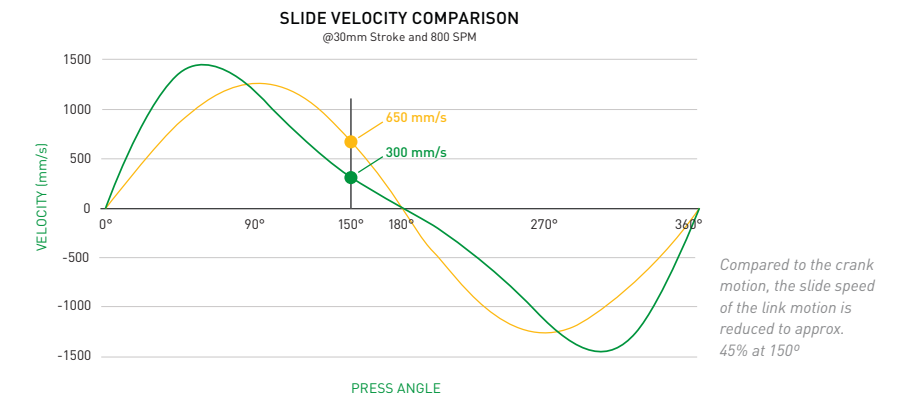
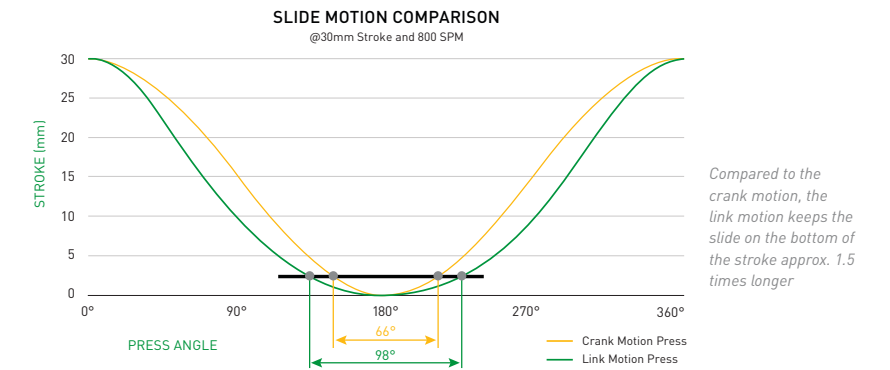
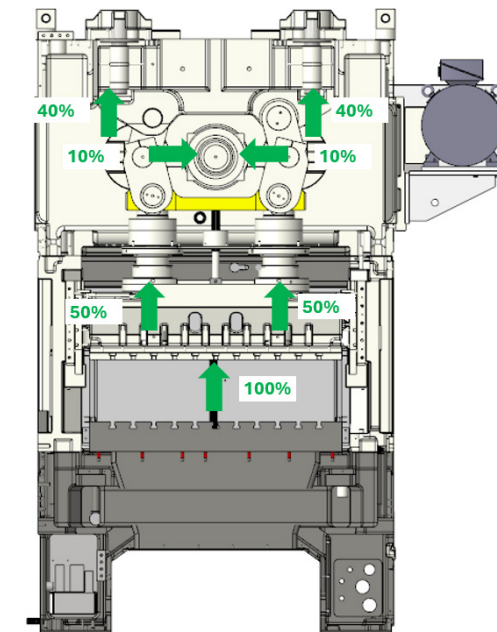
- 1 High dynamic link motion fixed stroke design
- 2 Modern, high-performance press control in modular design
- 3 All ANEX models available in different stroke lengths
- 4 Highly efficient drive technology ensuring lower Co2 footprint
- 5 Tool height remains constant regardless of the stroke length - reducing set-up and feed times
- 6 Customized solutions with Nidec SYS components as required
- 7 Industry 4.0 capable via OPC-UA interface



ADVANTAGES OF ANEX MODELS

Robust Mechanical Design

- Kyori Link Motion Design:
 - Creating a slower slide movement through bottom-dead-center
 - Particularly advantageous for forming operations / optimum part quality
 - Option for higher upper die weight
 - 8-point needle roller bearing, installed in long guideways to prevent the slide from tilting under off-center loads



PCS100 CONTROL BY NIDEC SYS

Press Control Properties

State-of-the-Art Control Components

- Beckhoff TwinCat 3.1 Realtime-System
- Beckhoff TWINSafe safety system
- Water-cooled servo drive technology
- Ultra-compact cabinet design for minimum footprint

Integrated Measuring and Monitoring Functions

- Optimized process through simple operation via the control system
- Built-in maintenance counter
- Pressure-monitored lubrication system
- OPC-UA interface

Simple Connection of Peripheral Devices

- Faster integration and maximum productivity
- Up to four standard peripheral interfaces
e.g. for unwind/rewind
- Special peripherals, such as Trumpf/IPG laser integration, *available on request*

Standby Energy Functions

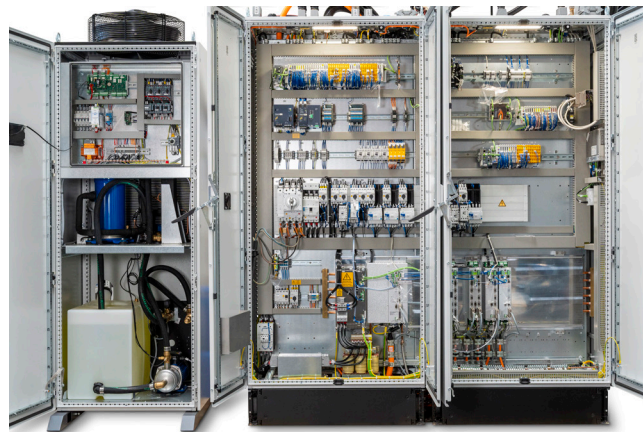
- 1st stage: Reduction of the main drive to the number of strokes
- 2nd stage: Reduction of the main drive to speed 0 (standstill)
- 3rd stage: Oil pump and air valve shutdown

High-Efficiency Water-Cooled AC Servo Motor

- Current monitoring for early fault detection
- Increased working volume in lower speed range

Semi-Automatic Plunger Correction

- Adaptation to the current stroke rate of the main motor when disengaged
- Correction value freely programmable depending on speed



OPTIONAL FEATURES

Feed and Push/Pull System Integrations

- Can be used as right or left feed
- Quick change system for feed rollers
- Inlet with scale for side adjustment
- Push/pull configurations
- Compact design
- Adjustable airflow
- Sensor for belt end monitoring

Additional Options

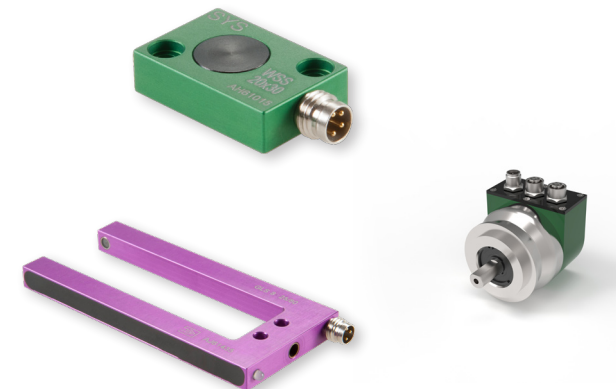
- Profiled rollers
- Rollers with special coating
- Strip thickness measurement



Tool Monitoring

Integrated Measurement and Monitoring Modules

- Tool Safety Inputs (Digital Inputs):
 - » Up to 32 tool safety inputs
- Press Force Measurement:
 - » Two or four press force channels
- Preset Counter:
 - » Up to 32 preset counters
- Analog Measurement (Analog Input):
 - » Up to 32 cam outputs
- Peripheral Inputs (Digital Inputs):
 - » Up to 64 inputs



SPECIFICATIONS & DESIGN

		SYS	ANEX 30 II H -600	SYS	ANEX 40 II H -750	SYS	ANEX 40 II W -950	SYS	ANEX 40EW -1100 ³	SYS	ANEX 60 II H -1100-1200
Fixed Stroke, Knuckle Link Motion											
Press Force	kN		300		400		400		400		600
Tool Loading Area (L-R)	mm		600		750		950		1,100		1,100 or 1,200
Adjustable Stroke ^A	mm		5 ⁽¹⁾ /14/16/2 /25/32		10 ⁽¹⁾ /16/20/25/30/32/36 ⁽¹⁾		20/25/32/40/50 ⁽¹⁾		12 ⁽¹⁾ /20/25/32/40		10 ⁽¹⁾ /20/25/32/50 ⁽¹⁾ /64 ⁽¹⁾
Strokes Per Minute	SPM		200		180		180		100		200
Strokes Per Minute <i>(stroke length dependent)</i>	SPM		1600/1500/1400/1350/1150/1000		TBD ⁽²⁾ /1200/1100/1000/950/950/TBD ⁽²⁾		850/850/800/700/550		1100/1000/950/850/750		1000/800/800/700/TBD ⁽²⁾ /TBD ⁽²⁾
Main Voltage (EN60204) ^A	V		400		400		400		400		400
Main Frequency (EN60204) ^A	Hz		50/60		50/60		50/60		50/60		50/60
Connected Load (max.)	kVA		76		76		76		76		76
Control Voltage	VDC		24		24		24		24		24
Water Cooled AC Servo Main Motor	kW		47		47		47		47		47
Compressed Air Connection R 1/2" - 3/4"	bar		5.9-7.9		5.9-7.9		5.9-7.9		5.9-7.9		5.9-7.9
Slide Adjustment Range	mm		40		50/50/50/50/50/45		50/50/50/45/35		50		80
Shutheight (Standard) ^{A,D}	mm		240		240/240/240/240/240/235		240/240/240/235/225		300		300
Bolster Area (L-R x F-B x H)	mm		600 x 400 x 90		750 x 500 x 120		950 x 600 x 120		1,100 x 600 x 130		1,100-1,200 x 600 x 140
Bolster Plate Opening (L-R, F-B)	mm		350 x 60		500 x 100		700 x 100		TBD		780 x 80
Base Plate Opening (L-R, F-B)	mm		400 x 100		560 x 120		790 x 120		910 x 120		840-920 x 120
Bridge at Bed Opening	Yes/No		No		No		No		No		No
Slide Area (L-R, F-B)	mm		600 x 300		750 x 340		950 x 450		1,100 x 450		1,030-1,130 x 500
Max. Upper Die Weight ^E	kg		80		155		155-180		180		250-450
Recommendation Upper Die Weight	kg		56		109		109-126		126		175-315
Strip Inlet Height from Bolster	mm		70-110		100-140		100-140		90-150		100-140
Strip Inlet Width (Machine)	mm		160		200		200		200		230
DIMENSION ^F											
Press Dimensions (L-R, F-B)	mm		1,780(2,200) ⁽⁴⁾ x 1,315		1,850 x 1,300		2,050 x 1,330		2,630 x 1,520		2,630 x 1,595
Height	mm		3,075(2,760) ⁽⁴⁾		3,180		3185		3,245		3,052
Weight	kg		6,500		8,000		9,500		11,000		14,000
High Precision Servo Feed Unit			PV-30-100		PV-30-100		PV-30-100		PV-30-100		PV-30-300

- A. Options on request

B. 15T-40T: 1/2" ; 60T-150T: 3/4"

C. Shutheight and adjustment is dependent upon stroke length

D. Thickness is dependent on shutheight request

E. Dependent on stroke and speed requirement

F. Without control cabinet, oil cooler and peripheral equipment
1. Max. speed at shortest stroke is TBD

2. Please contact your sales representative

3. Slide is light weight version with aluminum sub plate

4. () dimension is main motor mounted on the side of press as an option

SPECIFICATIONS & DESIGN

		SYS	ANEX 60 II W -1350	SYS	ANEX 80 II -1200	SYS	ANEX 80 II W -1500	SYS	ANEX 125 -1600	SYS	ANEX 150 -1600
Fixed Stroke, Knuckle Link Motion											
Press Force	kN		600		800		800		1,250		1,500
Tool Loading Area (L-R)	mm		1,350		1,200		1,500		1,600		1,600
Adjustable Stroke ^A	mm		25/32/40/45/50/60 ⁽¹⁾		20/25/32/36/45 ⁽¹⁾ /50 ⁽¹⁾		25/32/461)/60 ⁽¹⁾		25/36/50 ⁽¹⁾ /60 ⁽¹⁾		20/25/36/50
Strokes Per Minute	SPM		100		120		120		100		100
Strokes Per Minute <i>(stroke length dependent)</i>	SPM		700/600/450/400/350/TBD ⁽²⁾		700/600/550/500/400/400		500/450/400/350		400/350/250/250		400/400/300/250
Main Voltage (EN60204) ^A	V		400		400		400		400		400
Main Frequency (EN60204) ^A	Hz		50/60		50/60		50/60		50/60		50/60
Connected Load (max.)	kVA		76		76		76		TBD		TBD
Control Voltage	VDC		24		24		24		24		24
Water Cooled AC Servo Main Motor	kW		47		47		47		84		84
Compressed Air Connection R 1/2" - 3/4"	bar		5.9-7.9		5.9-7.9		5.9-7.9		5.9-7.9		5.9-7.9
Slide Adjustment Range	mm		80/80/75/65/60/50		80/80/80/80/70/65		80/80/70/55		80/80/60/55		80/80/80/60
Shutheight (Standard) ^{A,D}	mm		340/340/335/325/320/320		320/320/320/320/310/305		320/320/310/295		350/350/330/330		350/350/350/330
Bolster Area (L-R x F-B x H)	mm		1,350 x 600 x 140		1,200 x 800 x 160		1,500 x 800 x 160		1,600 x 900 x 180		1,600 x 900 x 180
Bolster Plate Opening (L-R, F-B)	mm		1,000 x 80		860 x 120		1,160 x 120		1,260 x 160		1,260 x 120
Base Plate Opening (L-R, F-B)	mm		1,050 x 120		900 x 160		1,200 x 160		1,300 x 160		1,300 x 160
Bridge at Bed Opening	Yes/No		Nein		Nein		Ja		Ja		Ja
Slide Area (L-R, F-B)	mm		1,280 x 500		1,080 x 580		1,380 x 580		1,480 x 600		1,480 x 600
Max. Upper Die Weight ^E	kg		400-500		500		500		600		900
Recommendation Upper Die Weight	kg		280-350		350		350		420		630
Strip Inlet Height from Bolster	mm		100-140		100-140		100-140		100-140		100-140
Strip Inlet Width (Machine)	mm		230		280		280		360		360
DIMENSION^F											
Press Dimensions (L-R, F-B)	mm		3,090 x 1,490		3,000 x 1,555		3,280 x 1,560		3,520 x 1,730		3,520 x 1,730
Height	mm		3,170		3,380		3,380		4,070		4,185
Weight	kg		16,000		19,000		22,000		33,000		36,000
High Precision Servo Feed Unit	standard		PV-30-300		PV-30-300		PV-30-300		PV-100-300		PV-100-450

- A. Options on request

B. 15T-40T: 1/2" ; 60T-150T: 3/4"

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One Brand: A World of Resources

Nidec Press & Automation is the full service pressroom provider of choice for businesses in more than 90 countries and on six continents. Comprised of leading pressroom product brands, we ensure a complete offering of machinery, services and technology to meet your exact needs, enabling you to rely on one source.

Discover the freedom to achieve, to maximize and to drive your operation to exceed your goals. At Nidec Press & Automation, your success is the core of our focus and how we design our solutions to meet the rigid needs of the metal forming industry.

Choosing to work with us means you gain a constant resource with a global footprint, the brightest minds behind our solutions, and backed by regionally based OEM support ready to work as a natural extension of your team.

Our promise to you is simple:
We're with you whenever and wherever business takes you.



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 - Remanufacturing
 - Spare Parts
 - Technical Service
 - Training
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 - Inspection & Audit
 - Relocation
 - Upgrade Services
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